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Mechanical Machining • Ultrasonic Machining (USM) and Waterjet Machining (WJM) are typical examples of single action, mechanical non traditional machining processes. • The machining medium is solid grains suspended in an abrasive slurry in the former, while a fluid is employed in the WJM process.

Introduction to Non-Traditional Machining - IIT Kanpur

discharge Machining (EDM) are some of the Non Traditional Machining (NTM) Processes. (ii) Classification of Non Traditional Machining Processes To classify Non Traditional Machining Processes (NTM), one needs to understand and analyse the differences and similar characteristics between conventional machining processes and NTM processes.

Non Traditional Manufacturing â€" Introduction

In conventional machining process the ability of cutting tool is utilized to stress the materials beyond the yield point to start the material removal process. In conventional machining cutting tool must be harder than the work piece material.

Unconventional Machining Processes: Classification and

1. Conventional Machining Processes 2. Non-Traditional Manufacturing Processes or Unconventional Machining processes Conventional Machining Processes mostly remove material in the form of chips by applying forces on the work material with a wedge shaped cutting tool that is harder than the work material under machining condition.

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Unconventional manufacturing processes is defined as a group of processes that remove excess material by various techniques involving mechanical, thermal, electrical or chemical energy or combinations of these energies but do not use a sharp cutting tools as it needs to be used for

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